

C-W (Carbon-Tungsten)

H. Okamoto

The tungsten-carbon phase diagram in [Massalski2] was adopted from [1965Sar] and [1967Rud]. [1991Nag] later assessed the W-C system and proposed a new phase diagram. The overall features were similar to those of [Massalski2], but phase transitions among W_2C polymorphs were shown with uncertainty.

[2006Kur] investigated crystal structures of various tungsten-carbon compounds and proposed a phase diagram based on the results, as shown in Fig. 1. Phase transitions in the W_2C phases are based on the same data as [Massalski2].

Therefore the phase diagrams of [2006Kur] and [Massalski2] are similar in this region.

For the WC phases, [Massalski2] and [1991Nag] showed only one phase, whereas [2006Kur] showed that WC is polymorphic. The high-temperature β WC phase field in Fig. 1 has been redrawn from [2006Kur] with a minor modification for consistency with the phase rule. The phase in [Massalski2] or [1991Nag] corresponding to β WC is observed around the W-rich end of β WC field in Fig. 1 and extends up to only about 40 at.% C. Therefore, this phase

Table 1 W-C crystal structure data

Phase	Composition, at.% C	Pearson symbol	Space group	Strukturbericht designation	Prototype
(W)	0-1	cI2	$I\bar{m}\bar{3}m$	A2	W
γW_2C	25.5-34	hP3	$P6_3/mmc$	L'3	Fe ₂ N
βW_2C	29.5-33	oP12	$Pbcn$
αW_2C	29.5-32.5	hP3	$P\bar{3}m1$	C6	Cd ₂
β WC	37.1-50	cF8	$Fm\bar{3}m$	B1	NaCl
α WC	49-50	hP2	$P\bar{6}m2$	B_h	WC
(C) (a)	100	hP4	$P6_3/mmc$	A9	C (graphite)

(a) Not shown in Fig. 1

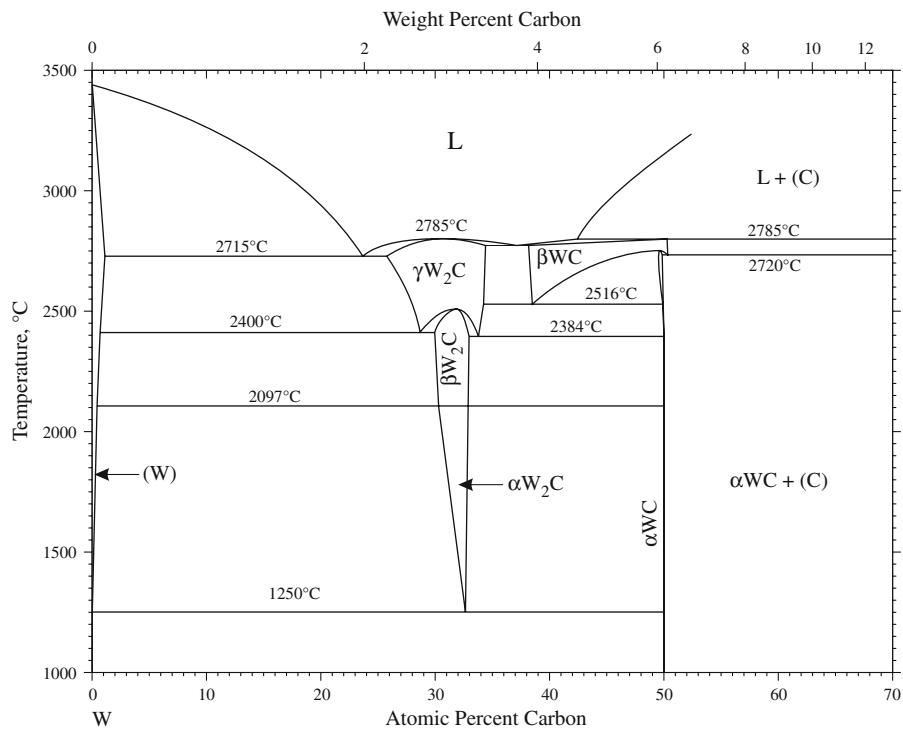


Fig. 1 W-C phase diagram

Section III: Supplemental Literature Review

was named differently, i.e., γ [Massalski2] or WC_{1-x} [1991Nag].

Table 1 shows W-C crystal structure data adopted from [2006Kur].

References

1965Sar: R.V. Sara, Phase Equilibria in the System Tungsten-Carbon, *J. Am. Ceram. Soc.*, 1965, **48**, p 251-257

1967Rud: E. Rudy and J.R. Hoffmann, Phase Equilibria in the Cubic Carbide Phase of the System W-C, *Planseeber. Pulvermetall.*, 1967, **15**, p 174-178, in German

1991Nag: S.V. Nagender Naidu, A.M. Sriramamurthy, and P. Rama Rao, C-W (Carbon-Tungsten), *Phase Diagrams of Binary Tungsten Alloys*, S.V. Nagender Naidu and P. Rama Rao, Ed., Indian Institute of Metals, Calcutta, India, 1991, p 37-50

2006Kur: A.S. Kurlov and A.I. Gusev, Tungsten Carbides and W-C Phase Diagram, *Inorg. Mater.*, 2006, **42**(2), p 121-127